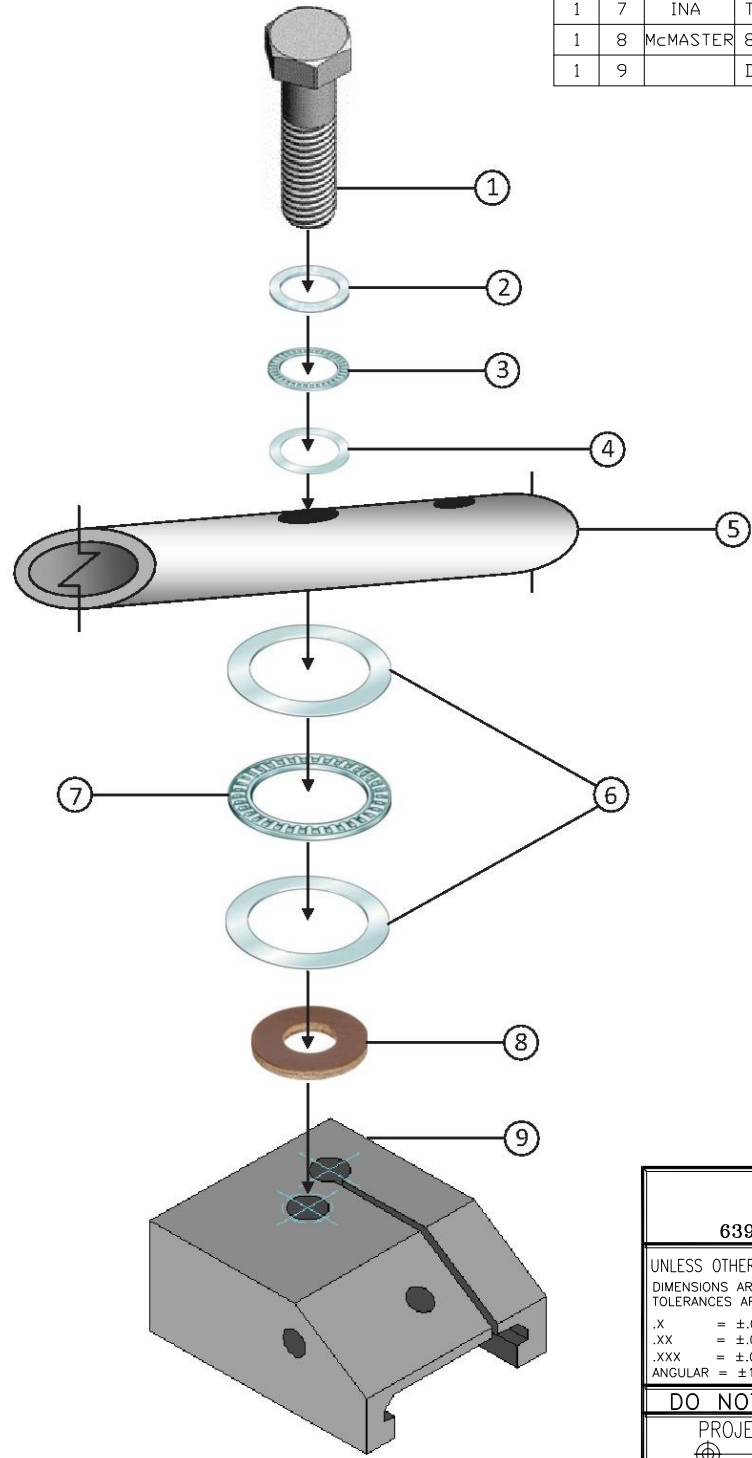


THIS DRAWING AND ALL INFORMATION SHOWN HERE ON ARE EXCLUSIVE PROPERTY OF BICYCLEMAN, LLC. AND ARE SUBMITTED ONLY ON A CONFIDENTIAL BASIS. THE RECIPIENT AGREES NOT TO REPRODUCE THE DRAWING, TO RETURN IT UPON REQUEST, AND THAT NO DISCLOSURE OF THE DRAWING OR THE INFORMATION SHOWN HEREON WILL BE MADE TO A THIRD PARTY WITHOUT PRIOR WRITTEN CONSENT FROM BICYCLEMAN, LLC.

- NOTES:  
 1. POSITION ITEM# 5 (HANDLEBAR) WITH BEND UPWARD.  
 2. GREASE ITEM# 3 & 7, BOTH SIDES.  
 3. ITEM# 8 SETS INSIDE OF ITEMS# 6 & 7.  
 4. ADD LOCTITE TO ITEM#9 PRIOR TO INSERTING ITEM#1.  
 5. WHEN ASSEMBLED TORQUE ITEM# 1 TO 35 IN-LBS.  
 6. AFTER TORQUING DO NOT TWIST OR MOVE FOR 24HR.

QTY	ITEM	REMARKS	PART NUMBER	DESCRIPTION / MATERIAL	WEIGHT LBS.
1	0		B-Man-12-001	HB BLOCK ASSEMBLY	
1	1	McMASTER	91257A628	HEX BOLT, 3/8"-16 X 1.50", GR 8	
1	2	INA	TWB613	THRUST WASHER, 0.375"ID, 0.063"THK	
1	3	INA	TC613	THRUST NEEDLE BEARING, 0.375"ID	
1	4	INA	TWA613	THRUST WASHER, 0.375"ID, 0.032"THK	
1	5		B-Man-12-002	LINEAR HANDLEBAR	
2	6	INA	TWA1220	THRUST WASHER, 0.75"ID, 0.032"THK	
1	7	INA	TC1220	THRUST NEEDLE BEARING, 0.75"ID	
1	8	McMASTER	8527K214	GARDLITE, 0.75"OD, 0.38"ID, 0.13"THK	
1	9		DBF-11-07719	HANDLEBAR BLOCK	



NEXT ASSEMBLY

<b>BicycleMan, LLC.</b>			
6393 STATE ROUTE 21, ALFRED STATION, N.Y., 14803			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE AS FOLLOWS: X = ±.06 (1.52MM) XX = ±.03 (.76MM) .XXX = ±.01 (.25MM) ANGULAR = ±1'	DRAWN BY: D. FINGLER	DATE: 01/14/12	
	CHECKED BY: P. STULL	DATE: 01/14/12	
	ENGINEER: D. FINGLER	DATE: 01/14/12	
	APPROVAL: P. STULL	DATE: 01/14/12	
<b>DO NOT SCALE</b>	SHEET: 1 OF 1		
PROJECTION: THIRD ANGLE	PROJECT: LINEAR		
	CAD FILE No:		
TITLE: HB BLOCK ASSEMBLY			
SCALE: N.T.S.	SIZE: A	DRAWING No: B-MAN-12-001	REVISION: A

REV	ADDED/CHANGED NOTES	DATE	BY	PS
		03/14/12	DBF	PS
	REVISION DESCRIPTION		CHKD	